Bushing failures are considered as one of the major causes for transformer outages. Historically bushings were tested off-line to measure the capacitance and the dissipation/power factor.

The Bushing Monitor ZVCM-1001, which is an extension package to the MTE HYDROCAL product line, is a permanently installed on-line bushing monitoring system. It continuously measures up to six leakage currents, tests the power factor and capacitance values and monitors the condition of bushings, CCVT’s and free standing CT’s.

The bushing monitoring system, which has been developed in cooperation with ZTZ Services, incorporates three measurement modes for standard and two for optional configurations:

**Standard configuration with 6 current inputs:**
- Sum of three current test
- Adjacent phase reference test
- Phase comparison

**Optional configuration with 3 voltage and 3 current inputs:**
- Reference test (3 bushings and 3 CCVT’s)

**Optional configuration with 6 voltage inputs:**
- CCVT Reference test (6 CCVT’s)

The bushing sensors/adapters are connected to the capacitor taps designed for all types of bushings to allow measurement of the leakage current up to 140 mA AC.

The adapters are designed for bushings with grounded and undergrounded capacitor taps. The adapter is designed to prevent a voltage developing on the equipment, in case that the sensor becomes disconnected from the bushing monitoring system.

The Bushing Monitor ZVCM-1001 communicates directly with HYDROCAL 1005 and 1008 units and in conjunction with these units, it offers a complete transformer and bushing monitoring system in one package.

**Key Advantages**
- Simultaneous measurement of up to six bushing leakage currents, providing following data:
  - Relative capacitance in percentage to the start-up value
  - Relative power factor (%PF) for each bushing
  - Magnitude of imbalance currents for two three phase sets of bushings
  - Phase angles of the imbalance currents
  - Alarm in case the measured values exceed the threshold
- Complete on-line transformer monitoring and bushing monitoring system in conjunction with HYDROCAL 1005 and 1008
Bushing monitoring setup

The Bushing Monitoring System ZVCM-1001 can be ordered in different versions with 3, 6, 9, 12, or 16 bushing sensors according to the specification. The system contains following parts:

- Bushing sensors with connection cable
- Bushing Monitor ZVCM-1001 including mounting plate, power supply, circuit breaker, terminals and wiring
- HYDROCAL communication cable
- Cabinet (option)

Application examples with one Bushing Monitor ZVCM-1001 unit

ZVCM-1001-3
ZVCM-1001

Application (typical):
- GSU 3-phase / AUTO 3-phase / DISTR 3-phase
- Monitoring of high voltage side only

ZVCM-1001-6
ZVCM-1001

Application (typical):
- AUTO 3-phase / DISTR 3-phase
- Monitoring of low- and high voltage side

Joint development with ZTZ Services
Application examples with two Bushing Monitor ZVCM-1001 units

**ZVCM-1001-9**
ZVCM-1001

Application (typical):
AUTO 3-phase
• Monitoring of low-, high- and tertiary-voltage side

**ZVCM-1001-12**
ZVCM-1001

Application (typical):
3 AUTO 1-phase transformers
• Monitoring of low-, high- and tertiary-voltage side

**ZVCM-1001-4S**
(only in conjunction with ZVCM-1001-12)
VBS / VBC

Application (typical):
Spare AUTO 1-phase transformer
• Monitoring of low-, high- and tertiary-voltage side
Technical data Bushing Monitor ZVCM-1001

General ZVCM-1001

Supply voltage: 85 ... 264 V AC / 47 ... 63 Hz or 120 ... 370 V DC
Power consumption: max. 24 VA
Cabinet: Stainless steel 304
Dimensions:
- 3 and 6 channels: W 420 x H 595 x D 153 mm
- 9 and 12 channels: W 610 x H 686 x D 229 mm
Weight:
- 3 and 6 channels: approx. 15 kg
- 9 and 12 channels: approx. 23 kg
Operation temperature: -40 °C ... +65 °C
Storage temperature: -40 °C ... +85 °C
AD converter: 16 Bit
Sampling rate: 10 kHz

Safety
Electrostatic discharge: IEC 801-2

Measurements

<table>
<thead>
<tr>
<th>Measurements</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring quantity</td>
<td>Range</td>
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<tr>
<td>Leakage current</td>
<td>0 ... 140 mA AC</td>
</tr>
<tr>
<td>Power factor / Dissipation factor</td>
<td>0 ... 100 %</td>
</tr>
<tr>
<td>Capacitance</td>
<td>100 ... 5000 pF</td>
</tr>
<tr>
<td>Phase angle of imbalance current</td>
<td>0 ... 360 °</td>
</tr>
</tbody>
</table>

Operation principle
- Bushing sensor - Resistive bridge / capacitive bridge

Voltage range: 69 ... 765 kV AC
Bushing voltage: max. 2.5 kV AC
60 Hz voltage:
- (on the tap at monitoring): max. 120 V AC
- (on the tap at opened or mistakenly cut coax cable): max. 140 mA AC, RMS
Power frequency current:约 150 mA AC, RMS
Housing: Aluminium
Dimensions: Size is different depending on the voltage
Weight: approx. less than 1 kg
Operation temperature: -55 °C ... +90 °C
Storage temperature: -50 °C ... +55 °C
Installation environment: Outdoor, no corrosive agents in the air
Type of capacitor tap: Any manufacturer
Connection to test tap: 1/4" / 1 1/4" / 2 1/4" others on request

NOTES

1) Capacitance coupled voltage transformer (note on front page)
2) Two Bushing Monitor ZVCM-1001 units necessary (note on 2nd page)
3) Relay 1 ... 3: Alarm relay outputs with changeover contact

Connections

Communication to HYDROCAL
Supply Voltage
Bushing Sensor Connections
Digital Outputs